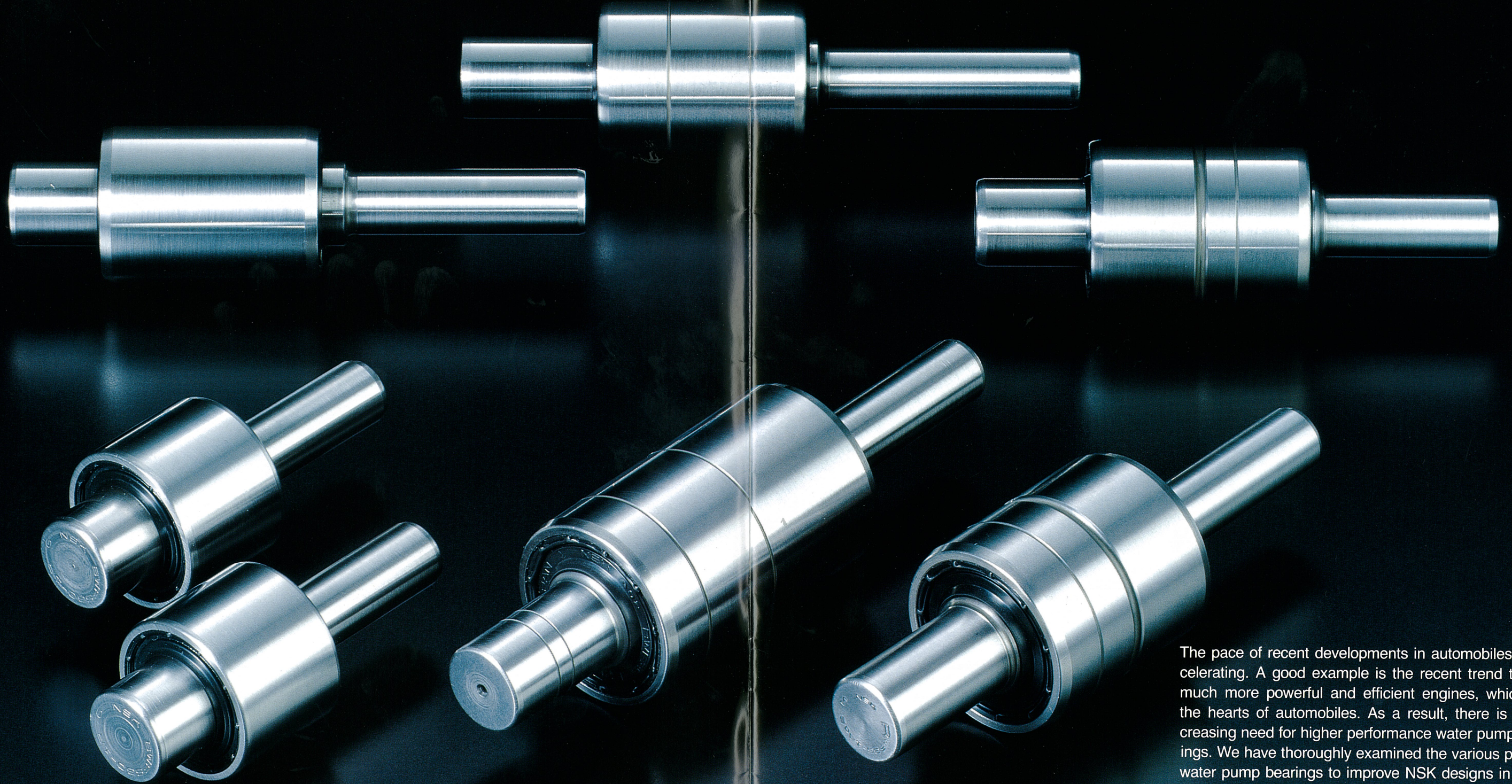


# High Durability NSK Water Pump Bearings

- High durability for powerful engines
- High reliability through a newly developed water resistant seal
- Improved grease



*High durability NSK water pump bearings support the advancement of engines.  
These reliable bearings have three times greater durability than previous bearings.*



The pace of recent developments in automobiles is accelerating. A good example is the recent trend toward much more powerful and efficient engines, which are the hearts of automobiles. As a result, there is an increasing need for higher performance water pump bearings. We have thoroughly examined the various parts of water pump bearings to improve NSK designs in terms of high load durability as well as high resistance to heat, load and water. As a result, NSK has developed water pump bearings with higher performance. These improved bearings are the NSK high durability water pump bearings. We would like to introduce you to the outstanding features of these bearings, such as their newly developed water resistant seals, and the adoption of improved grease and materials.

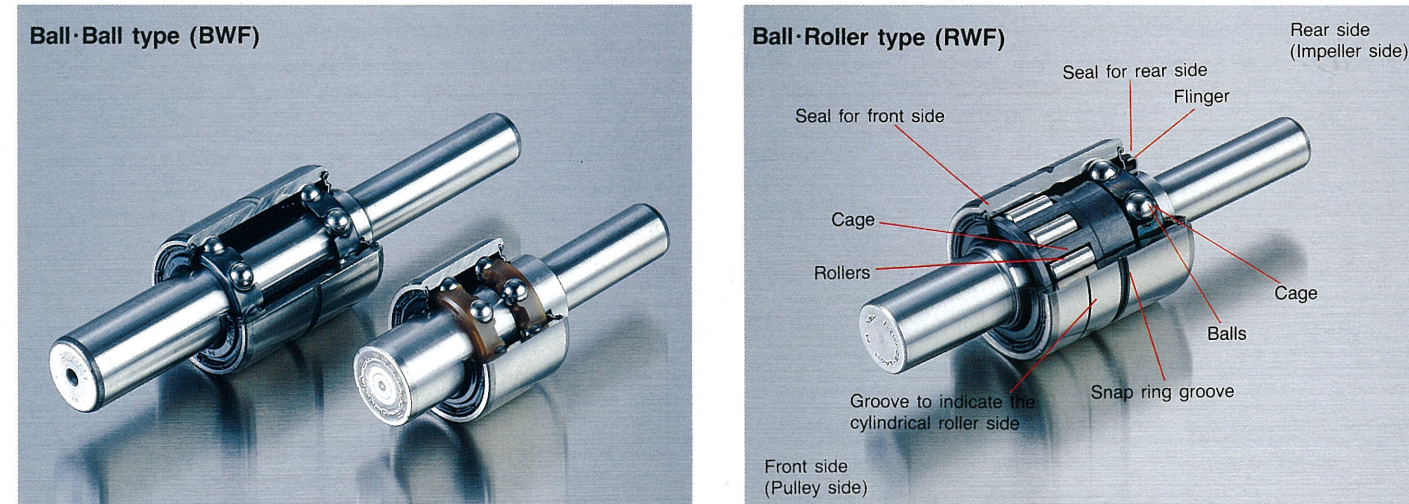
# Types and Features

## Types

Water pump bearings come in two types. One is a Ball·Ball type (BWF) and the other is a Ball·Roller type (RWF). The Ball·Roller type design offers a much higher radial load capability of the roller row, which is particularly important when supporting either a fan or a relatively high off-set belt load.

## Features

- **Newly developed water resistant seals offer five times greater durability.** NSK has developed brand-new water resistant seals. As a result, the durability under wet conditions is increased over five times.
- **A better grease <WPH> was developed.** NSK has developed an improved grease for water pumps. It is superior in terms of resistance to water, heat, and rust.
- **Longer life is achieved by adoption of a new steel material.** The new steel is a low oxygen and high cleanliness steel which has a life three times longer than common bearing steels. Also, the steel is carburized to achieve a much longer life.



## Properties

Any water (or water + coolant) entering through the mechanical seal may adversely affect the water pump bearing's effectiveness. If water enters into the bearing, surface fatigue occurs more rapidly due to insufficient oil film formation. Consequently, the bearing life decreases sharply. Therefore, it is very important to prevent water penetration to achieve full bearing life. <High durability water pump bearings> are so named for their high durability and reliability.

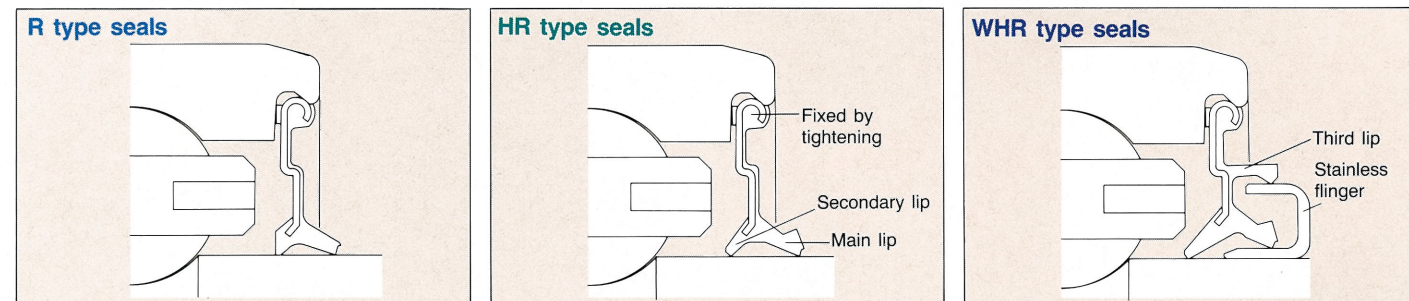


Fig. 1 Kinds of seals

### •Seals

#### <R type seals>

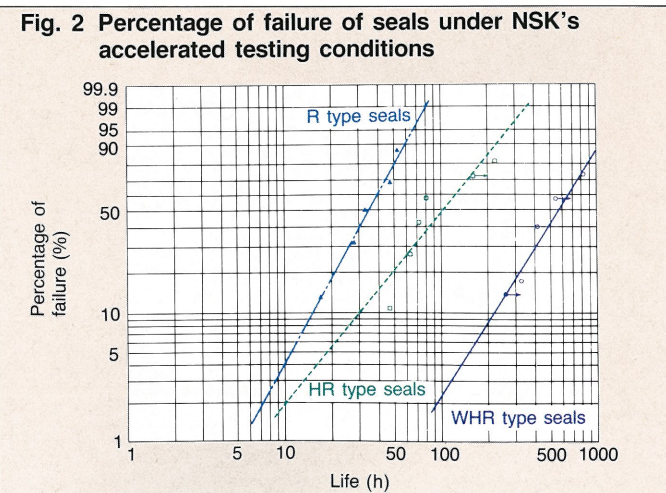
Since rubber seals tightly hug the outer ring recess, water penetration from the outside is prevented completely. A double-lip type seal is adopted, so that water penetration and grease leakage can be minimized.

#### <HR type seals>

The water resistance of the main lips is increased beyond the degree of R type seals. Also, the HR type seal provides improved sealing in environments of engine vibration and unbalanced runout vibration.

#### <WHR type seals>

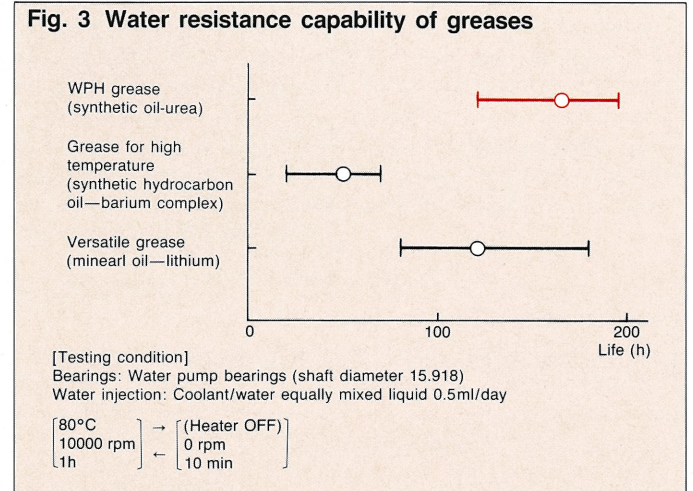
The third lip and flinger prevent water penetration remarkably well. The flinger prevents seal wear generated by a rusty surface, thereby increasing reliability.



### •Grease (WPH grease)

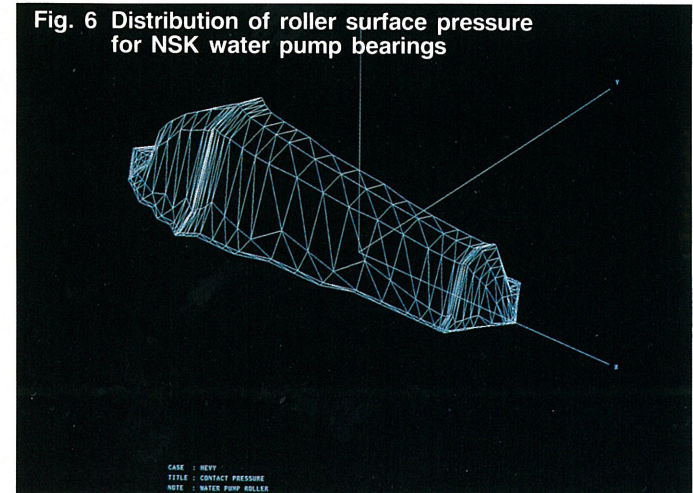
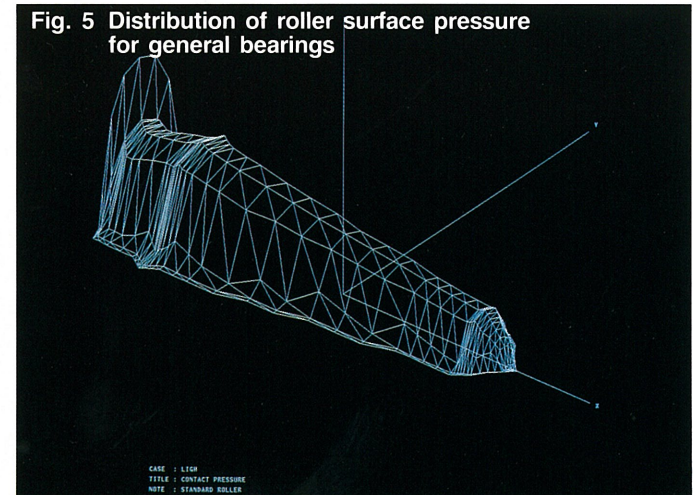
The recent trends toward more powerful and efficient engines require better grease which has higher resistance to heat, load and water. NSK's WPH grease was developed to answer these demands.

1. The thickener is a urea compound, which ensures proper lubrication for long periods because of its resistance to water and temperature effects.

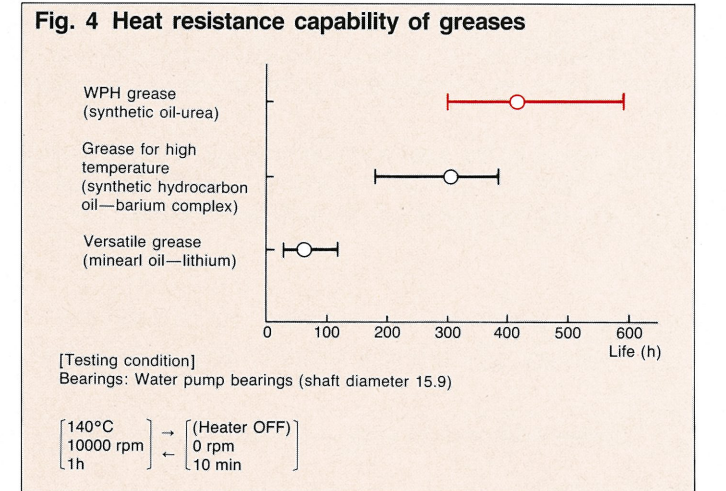


## Design and Manufacturing

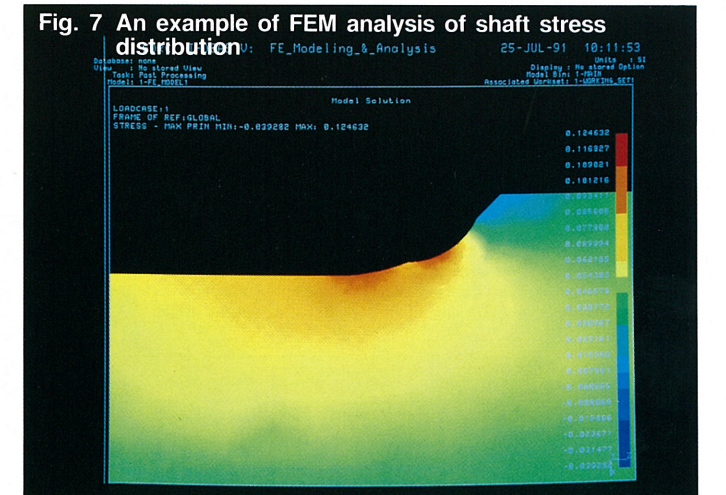
- NSK high durability water pump bearings incorporate NSK's technology in their design and manufacturing.
- Rollers in the bearings are crowned, thus avoiding edge loading even under an off-set load which would otherwise cause large misalignment. (See Fig. 5 and Fig. 6)



2. The base oil of WPH is poly-alpha-olefin, which has high anti-oxidation capability and high heat stability. These characteristics result in excellent resistance to grease deterioration and bearing seizure at elevated bearing temperatures.
3. WPH has been shown to be excellent for rust prevention.



- NSK water pump bearings are designed to minimize stress concentration and are produced without distortion, to maintain the high strength required in certain applications such as those with cooling fan resonance or excessive belt tension. (See Fig. 7)



\*When using water pumps with cooling fan clutches, NSK recommends the selection of one of the lower resonant bearings which were originally developed by NSK for fan clutches.

- Each chamfer is designed for ease of assembly and to avoid generating an unbalanced load.

# Technical specification and bearing number system

## Technical specification

### (1) Calculation of rating fatigue life

Suppose a number of bearings of the same type are operated individually under the same conditions. After a certain period of time, 10% of them fail as a result of flaking caused by rolling fatigue. In this case, the total number of revolutions is defined as the rating fatigue life, or if the speed is constant, the rating fatigue life is often expressed by the total number of operating hours completed at the time when 10% of the bearings become inoperable due to flaking. It can be calculated by using the equation on the right.

If the amount of the load's off-set is large, it is necessary to investigate and consider the incline of shafts, as well as the effect of the edge load. In such cases please consult NSK.

### (2) Standard design dimensions

Standard design dimensions of both Ball-Roller type and Ball-Ball type water pump bearings are described from page 7 to page 10. If other dimensions are required, please consult NSK.

#### Calculation of rating fatigue life

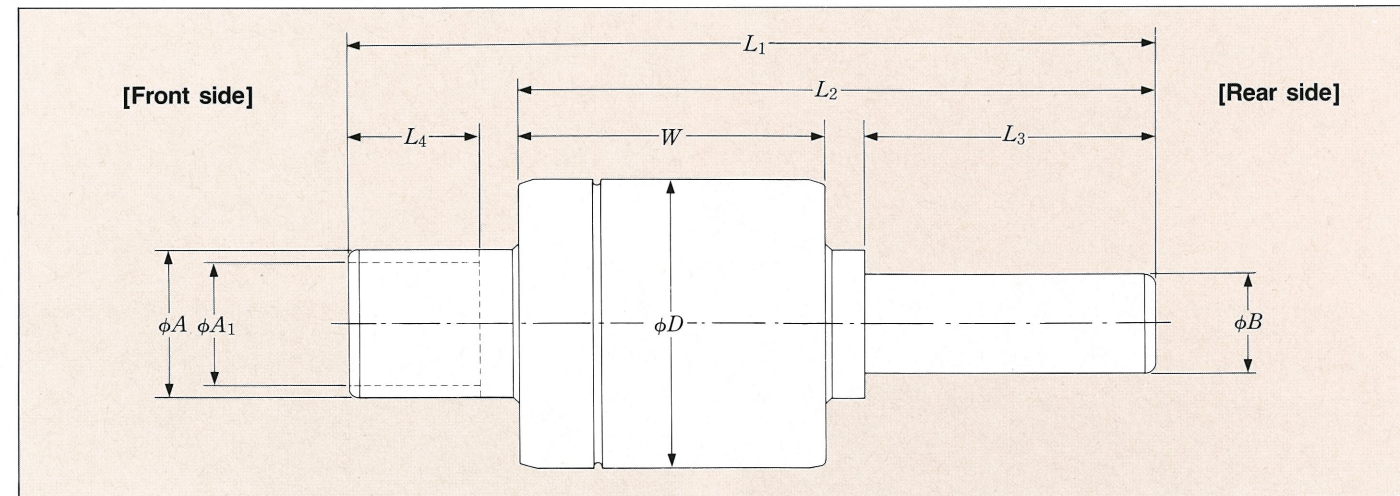
$$\text{Ball bearings } L_h = \frac{10^6}{60n} \left(\frac{C}{P}\right)^3$$

$$\text{Roller bearings } L_h = \frac{10^6}{60n} \left(\frac{C}{P}\right)^{10}$$

where  
 $L_h$  : Rating fatigue life (h)  
 $P$  : Bearing load (N) {kgf}  
 $C$  : Basic load rating (N) {kgf}  
 $n$  : Bearing speed (rpm)

### (3) Accuracy

Both Ball-Ball type and Ball-Roller type of water pump bearings have the same dimensional tolerances as outlined below.

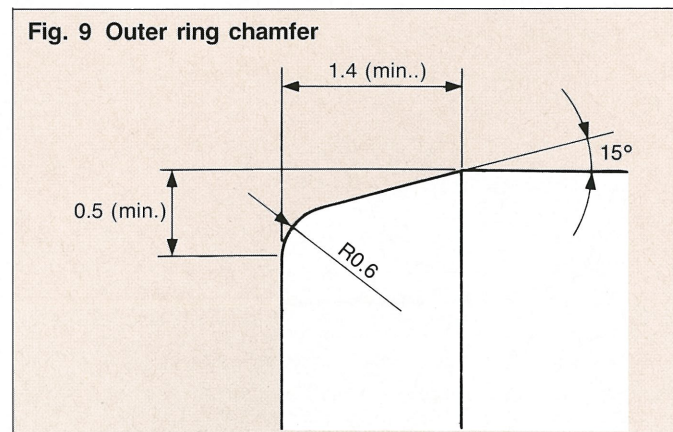
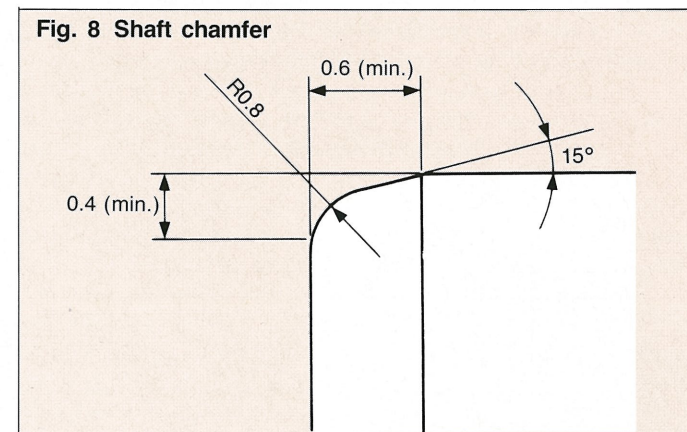


Units:  $\mu\text{m}$

Types of bearings	Tolerance of outside diameter of outer ring $D$		Tolerance of width of outer ring $W$		Tolerance of diameter of main shaft $A$		Tolerance of diameter of front shaft $A_1$		Tolerance of diameter of rear shaft $B$		Tolerance of shaft length $L_1$		Tolerance of front shaft length $L_4$		Tolerance of rear shaft length $L_3$		Tolerance of assembled width $L_2$			
	high	low	high	low	high	low	high	low	high	low	high	low	high	low	high	low	high	low		
RWF	0	-13	+150	-150	0	-13	0	-13	0	-13	+250	-250	+250	-250	+250	-250	+250	-250	+150	-150
BWF	All dimensions																			

### (4) Dimensions of chamfers

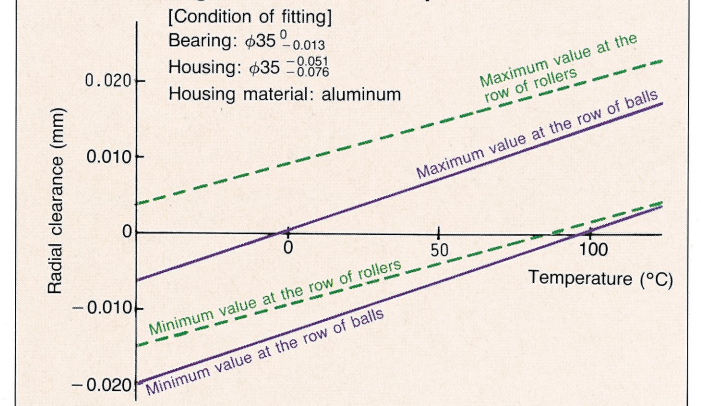
Standard chamfer designs and dimensions of NSK water pump bearings are as follows:



### (5) Internal bearing clearances

The internal clearance in rolling bearings in operation greatly influences bearing performance in terms of fatigue life, vibration, noise, heat-generation, etc. Consequently, the selection of a proper internal clearance is one of the most important tasks. Theoretically, the longest bearing life can be expected when the clearance is slightly negative. However, it is difficult to achieve such an ideal condition, and an excessive negative clearance will greatly shorten the bearing life. Therefore, a clearance of zero or a slightly positive amount, instead of a negative one, should be selected in general. The clearance of water pump bearings is normally selected within the range between 0.010 mm—0.040 mm, but it may be necessary to change this range depending on the interference, rigidity, material, and temperature of the housing. Please consult NSK for further information on this topic.

Fig. 10 Water pump bearings: correlation of internal bearing clearance and temperature



### (6) Mounting

The mounting of bearings deserves careful attention, because the entry of dust and debris on bearing raceways or rolling elements can cause excessive noise, vibration and premature failure. Also, proper tools and assembly techniques should be used to prevent the transmission of forces between the bearing shaft and the outer ring.

Fig. 11 Pressing bearing into housing

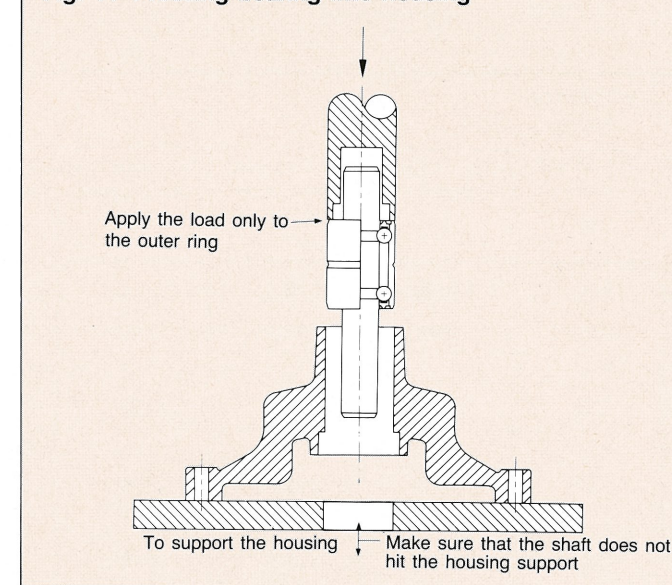
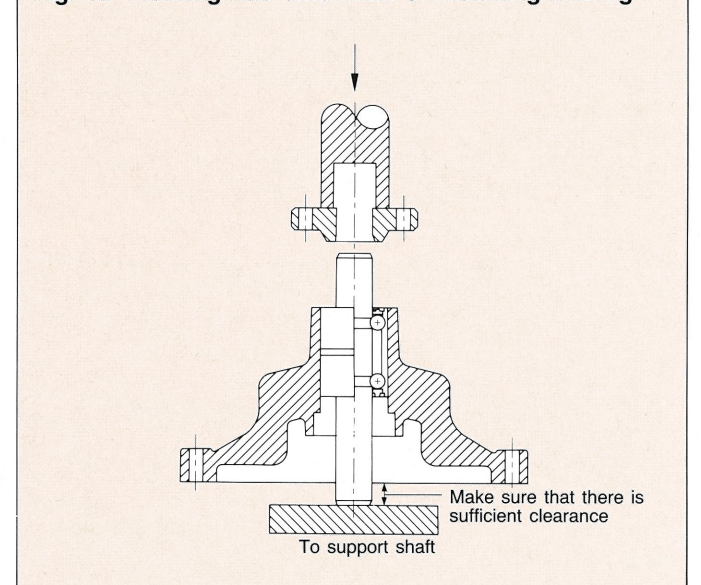


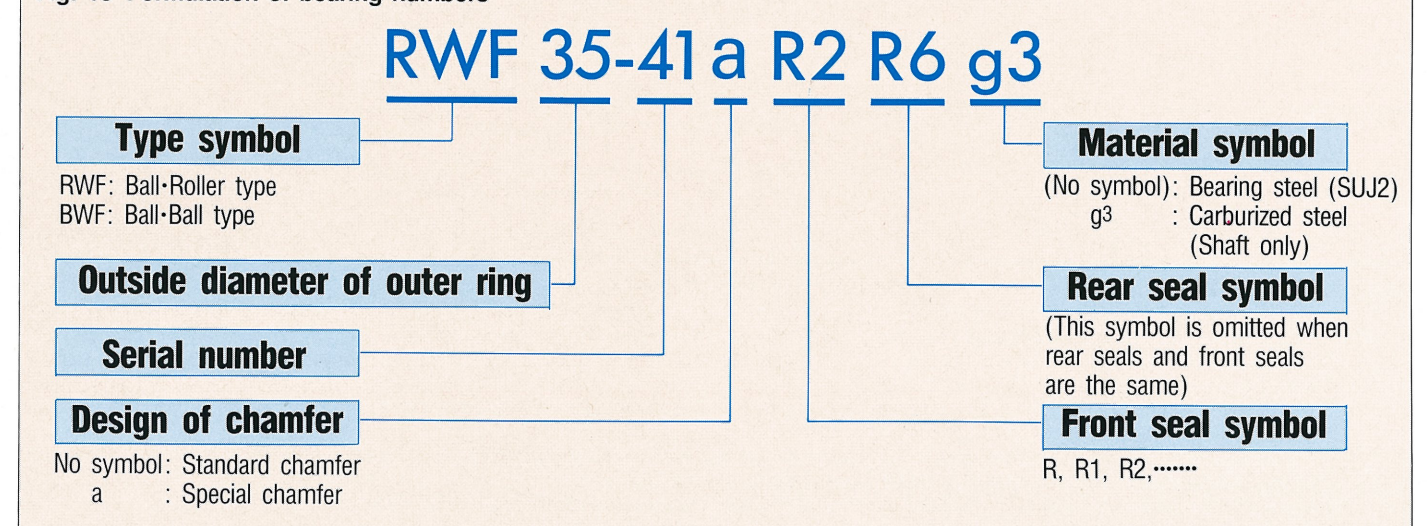
Fig. 12 Pressing hub onto shaft of mounting bearing



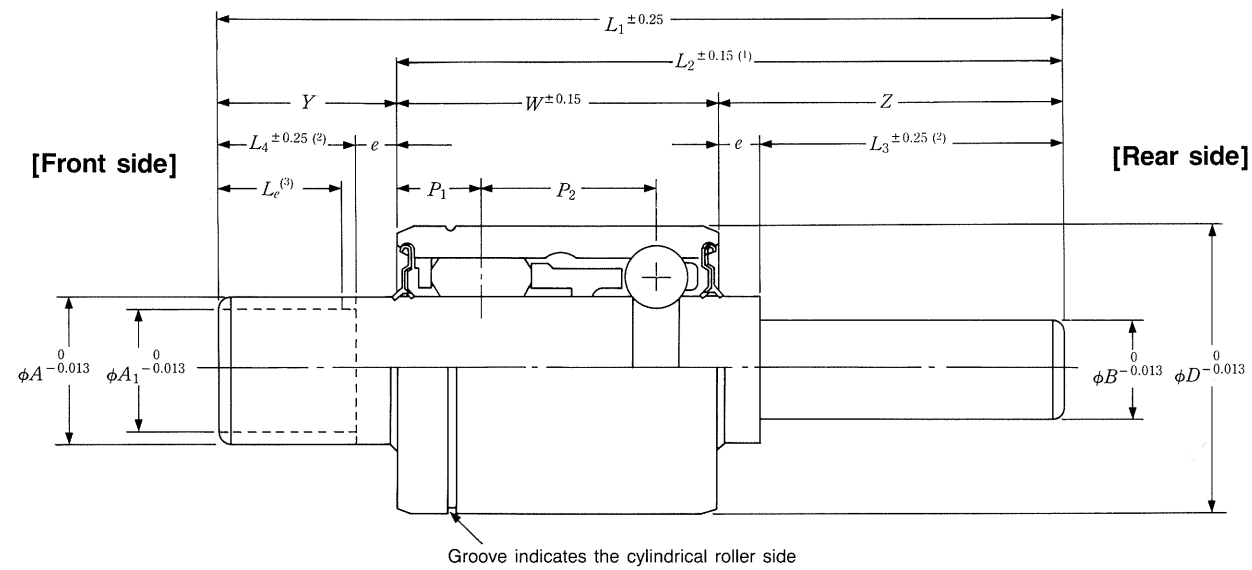
## Bearing numbering system

The water pump bearing numbering system is outlined in Fig. 13. The dimensions for each bearing number are shown in the design tables on pages 7 to 18.

Fig. 13 Formulation of bearing numbers



# Design table (Ball·Roller type <RWF>)

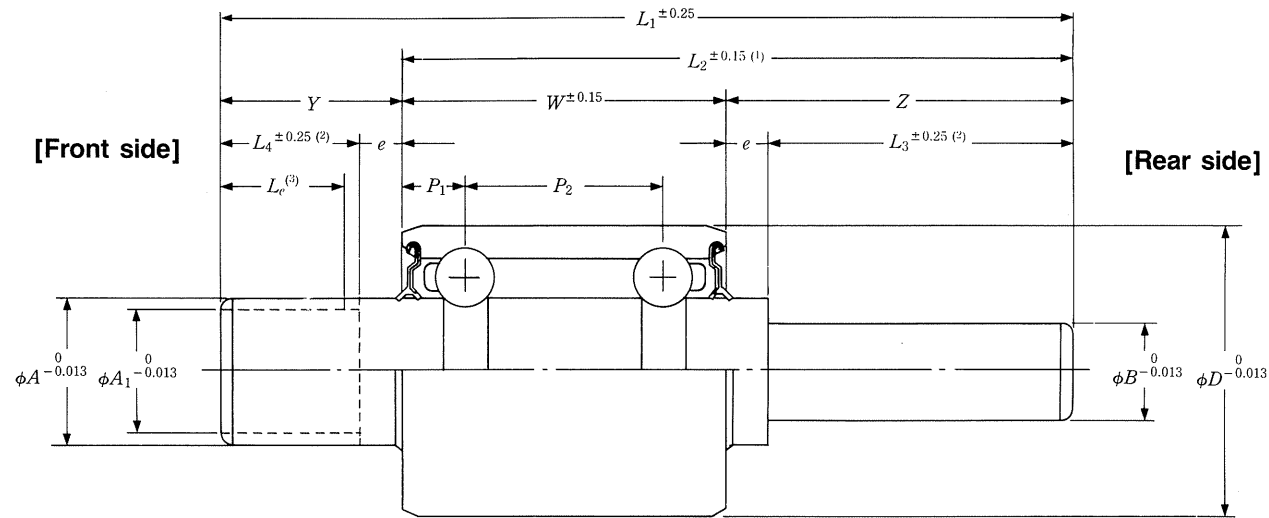


Bearing series numbers	Dimensions (mm)									Basic load ratings									
	Outside dia. of outer ring $D$	Width of outer ring $W$	Dia. of main shaft $A$	Dia. of front shaft $A_1$	Dia. of rear shaft $B$	Shaft length <sup>(4)</sup> $L_1$	Protrusion from outer ring face <sup>(4)</sup> (Maximum) $Y$	Protrusion from the stepped shaft <sup>(4)</sup> (Maximum) $Z$	Protrusion of stepped part <sup>(5)</sup> $e$	Pitches		Roller row				Ball row			
										$P_1$	$P_2$	(N)		{kgf}		(N)		{kgf}	
											$C_r$	$C_{or}$	$C_r$	$C_{or}$	$C_r$	$C_{or}$	$C_r$	$C_{or}$	
<b>RWF26</b>	26	30	12	—	12	150	55	55	R type seals:	9.75	14.25	12 800	11 400	1 310	1 160	3 950	1 560	405	159
	26	39	12	—	12	150	55	55	1.5	9.75	23.25	12 800	11 400	1 310	1 160	3 950	1 560	405	159
<b>RWF28</b>	28	20	17.2	—	12	150	55	55	HR type seals:	5.25	9.55	6 300	5 250	645	535	5 100	2 400	520	244
<b>RWFS30</b>	30	30	17.2	—	12	150	55	55	2.0	8.75	14.75	13 200	12 600	1 350	1 280	6 000	2 670	615	273
<b>RWF30</b>	30	30	15.918	—	12	150	55	55	2.5	8.85	14.38	15 300	13 600	1 560	1 390	6 600	2 760	675	281
	30	38.84	15.918	—	12	150	55	55	HR type seals:	9.8	22.27	17 700	16 400	1 800	1 670	6 600	2 760	675	281
	30	46	15.918	—	12	150	55	55	WHR type seals:	9.8	29.43	17 700	16 400	1 800	1 670	6 600	2 760	675	281
<b>RWF35</b>	35	38.84	17.5	(15.918)	12	150	55	55		9.85	21.49	21 800	20 300	2 200	2 070	8 150	3 450	830	355
	35	46	17.5	(15.918)	12	150	55	55		9.85	28.65	21 800	20 300	2 200	2 070	8 150	3 450	830	355
	35	56	17.5	(15.918)	12	150	55	55		9.8	38.7	21 800	20 300	2 200	2 070	8 150	3 450	830	355
<b>RWF41</b>	41	38.9	20	—	12	150	55	55		12.65	16.74	28 000	27 200	2 860	2 770	9 800	4 250	1 000	430
<b>RWF42</b>	42	46	22	(15.918)	12	150	55	55		12.15	24.35	24 900	23 600	2 540	2 410	11 600	5 100	1 180	520
	42	56	22	—	12	150	55	55		12.15	34.35	24 900	23 600	2 540	2 410	11 600	5 100	1 180	520

- Notes**
- (1) The assembled width ( $L_2$ ) is considered to be the standard dimension for specifying a design. As shown in the figure, the assembled length ( $L_2$ ) is the distance between the front end face of an outer ring and the rear end face of a shaft. Please contact NSK, if you want to use a different dimension to specify a design. The tolerance of the assembled width ( $L_2$ ) refers to the case when there is no axial clearance.
  - (2) The standard shaft length of the front side ( $L_4$ ) or that of the rear side ( $L_3$ ) is obtained by subtracting the protrusion of the stepped part ( $e$ ) from the shaft protrusion (front:  $Y$ ; rear:  $Z$ ).
  - (3) The effective shaft length of the front or rear side ( $L_c$ : the length which can assure the tolerance of the shaft diameter) is obtained by subtracting 2.5 mm from the shaft length (from:  $L_4$ ; rear:  $L_3$ ).
  - (4) The shaft length ( $L_1$ ), the shaft protrusion of the front side ( $Y$ ), and the shaft protrusion of the rear side ( $Z$ ) show their maximum dimension. When you need a dimension larger than these values, please contact NSK.
  - (5) The protrusion of the stepped part ( $e$ ) shows the minimum length necessary to prevent seals from touching the stepped part.

**Remarks** When other dimensions than those shown here are necessary, please contact NSK. For actual results of manufacture, please refer to page 11 to page 14.

# Dimensional table (Ball·Ball type <BWF>)



Bearing series numbers	Dimensions (mm)										Basic load ratings (One row)				
	Outside dia. of outer ring $D$	Width of outer ring $W$	Dia. of main shaft $A$	Dia. of front shaft $A_1$	Dia. of rear shaft $B$	Shaft length <sup>(4)</sup> (Maximum) $L_1$	Protrusion from outer ring face <sup>(4)</sup> (Maximum) $Y$	Protrusion from the stepped shaft <sup>(4)</sup> (Maximum) $Z$	Protrusion of stepped part <sup>(5)</sup> $e$	Pitches		(N)		{kgf}	
										$P_1$	$P_2$	$C_r$	$C_{or}$	$C_r$	$C_{or}$
<b>BWF24</b>	24	15	10	(9.6)	(8)	150	55	55	R type seals: 1.5	4	7	3 300	1 200	340	122
<b>BWF26</b>	26	30	12	—	—	150	55	55	HR type seals: 2.0	6	18	3 950	1 560	405	159
	26	39	12	—	—	150	55	55		6	27	3 950	1 560	405	159
<b>BWF28</b>	28	20	17.2	—	12	150	55	55	WHR type seals: 2.5	5.2	9.6	5 100	2 400	520	244
										6.5	7	6 000	2 670	615	273
<b>BWFS30</b>	30	20	17.2	12	12	150	55	55		6.5	10	6 000	2 670	615	273
	30	23	17.2	(15.918)	12	150	55	55		6.5	17	6 000	2 670	615	273
	30	30	17.2	—	12	150	55	55		(6.74)	9.525	6 600	2 750	675	281
	30	23	17.2	—	12	150	55	55		6	18	6 000	2 640	610	269
<b>BWF30</b>	30	30	15.918	—	12	150	55	55		5.945	27	6 000	2 640	610	269
	30	38.89	15.918	(12)	12	150	55	55		6.77	25.35	6 600	2 750	675	281
	30	38.89	15.918	(12)	12	150	55	55		6.95	16	8 150	3 450	830	355
<b>BWF35</b>	35	29.9	17.5	—	12	150	55	55		7.195	24.5	8 150	3 450	830	355
	35	38.89	17.5	(15.918)	12	150	55	55		7.195	24.5	8 150	3 450	830	355
	35	38.89	18	—	12	150	55	55		7.195	31.61	8 150	3 450	830	355
	35	46	17.5	(15.918)	12	150	55	55		7 195	31.61	8 150	3 450	830	355
	35	46	18	—	12	150	55	55		8	30	9 800	4 250	995	430
<b>BWF40</b>	40	46	19	(17)	12	150	55	55							

**Notes** (1) The assembled width ( $L_2$ ) is considered to be the standard dimension for specifying a design. As shown in the figure, the assembled length ( $L_2$ ) is the distance between the front end face of an outer ring and the rear end face of a shaft. Please contact NSK, if you want to use a different dimension to specify a design. The tolerance of the assembled width ( $L_2$ ) refers to the case when there is no axial clearance.  
 (2) The standard shaft length of the front side ( $L_4$ ) or that of the rear side ( $L_3$ ) is obtained by subtracting the protrusion of the stepped part ( $e$ ) from the shaft protrusion (front:  $Y$ ; rear:  $Z$ ).  
 (3) The effective shaft length of the front or rear side ( $L_e$ : the length which can assure the tolerance of the shaft diameter) is obtained by subtracting 2.5 mm from the shaft length (from:  $L_4$ ; rear:  $L_3$ ).  
 (4) The shaft length ( $L_1$ ), the shaft protrusion of the front side ( $Y$ ), and the shaft protrusion of the rear side ( $Z$ ) show their maximum dimension. When you need a dimension larger than these values, please contact NSK.  
 (5) The protrusion of the stepped part ( $e$ ) shows the minimum length necessary to prevent seals from touching the stepped part.

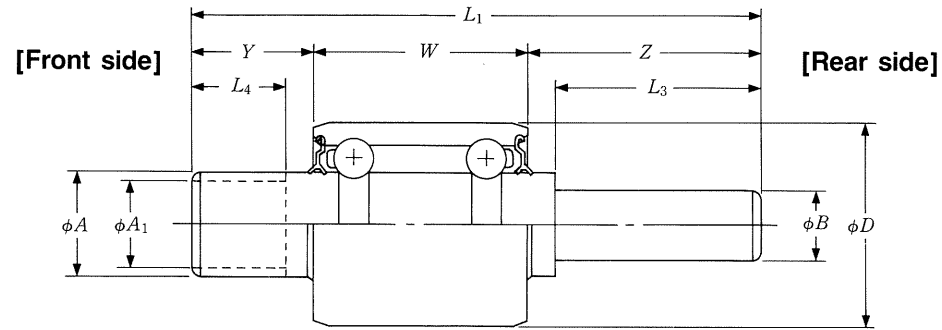
**Remarks** When other dimensions than those shown here are necessary, please contact NSK. For actual results of manufacture, please refer to page 15 to page 18.







# Dimensional table (Ball·Ball type <BWF>)



Bearing series numbers	Dimensions (mm)										Bearing numbers
	$D$	$W$	$A$	$A_1$	$B$	$L_1$	$Y$	$Z$	$L_4$	$L_3$	
<b>BWF24</b>	24	15	10	9.6	8	60.35	11.65	33.7	1.5	—	<b>BWF24-7g3</b>
	24	15	10	9.6	8	60.35	11.65	33.7	1.5	—	<b>BWF24-8g3</b>
	24	15	10	—	8	60.35	11.65	33.7	—	—	<b>BWF24-9g3</b>
<b>BWF26</b>	26	30	12	—	12	78.5	15	33.5	—	—	<b>BWF26-38R</b>
	26	39	12	—	12	99	21.5	38.5	—	—	<b>BWF26-3AR</b>
	26	39	12	—	12	102.5	21.5	42	—	—	<b>BWF26-4FR</b>
	26	39	12	—	12	103.5	21.5	43	—	—	<b>BWF26-11R</b>
	26	39	12	—	12	94.5	21.5	34	—	—	<b>BWF26-14RUJ</b>
	26	39	12	—	12	89.5	16.5	34	—	—	<b>BWF26-36aR</b>
	26	39	12	—	12	94.5	21.5	34	—	—	<b>BWF26-44R</b>
	26	39	12	—	12	94.5	21.5	34	—	—	<b>BWF26-44R7</b>
	26	39	12	—	12	98	16.5	42.5	—	—	<b>BWF26-46a1Rg3</b>
	26	39	12	—	12	94.5	21.5	34	—	—	<b>BWF26-59R</b>
	26	39	12	—	12	103.5	17.5	47	—	—	<b>BWF26-61R</b>
	26	39	12	—	12	94.5	21.5	34	—	—	<b>BWF26-62aR7R</b>
	26	39	12	—	12	94.5	21.5	34	—	—	<b>BWF26-66MR11</b>
<b>BWF28</b>	28	20	17.2	—	12	77.1	13	44.1	—	40.45	<b>BWF28-17aR4R10</b>
	28	20	17.2	—	12	77.1	13	44.1	—	40.45	<b>BWF28-17AaR4R10</b>
<b>BWF30</b>	30	27	15.918	—	12.008	83.3	18.78	37.52	—	35.8	<b>BWF30-E12</b>
	30	27	15.918	—	12.008	81.5	18	36.5	—	34.5	<b>BWF30-E20</b>
	30	30	15.918	—	12	86	16.5	39.5	37	—	<b>BWF30-209R</b>
	30	32.645	15.918	—	12.738	83.44	16.865	33.93	—	32.13	<b>BWF30-259XaR11</b>
	30	38.89	15.918	—	12	107.5	85.945	47.055	—	44	<b>BWF30-5R</b>
	30	38.89	15.918	12	12	103.5	21.555	43.055	19.5	40.75	<b>BWF30-6HaRR6</b>
	30	38.89	15.918	—	12	105.5	23.5	43.11	—	40.5	<b>BWF30-15aRR6</b>
	30	38.89	15.918	14	12	101	24	38.11	21.8	35.11	<b>BWF30-44R</b>
	30	38.89	15.918	—	12	93	18.5	35.61	—	32.61	<b>BWF30-56aR</b>
	30	38.89	15.918	—	12	93	18.5	35.61	—	32.61	<b>BWF30-56AaR11R14</b>
	30	38.89	15.918	—	12	93	18.5	35.61	—	32.61	<b>BWF30-56CR</b>
	30	38.89	15.918	—	12	93	18.5	35.61	—	32.61	<b>BWF30-56GaR</b>
	30	38.89	15.918	15	—	124.05	35.155	50.005	32.6	—	<b>BWF30-74R</b>
	30	38.89	15.918	—	12	112	30	43.11	—	40.5	<b>BWF30-76BaR</b>
	30	38.89	15.918	—	12	98.5	22.5	37.11	—	33.5	<b>BWF30-119Z</b>
	30	38.89	15.918	—	—	115.9	23.81	53.2	—	—	<b>BWF30-121R</b>
	30	38.89	15.918	14	12	113.7	24	50.81	22	47.81	<b>BWF30-124R</b>
30	38.89	15.918	—	12	112	23.1	50.01	—	—	<b>BWF30-130R</b>	
30	38.89	15.918	12	12	115	25.3	50.81	23.1	47.81	<b>BWF30-138R</b>	
30	38.89	15.918	—	12	78	12	36	—	33.4	<b>BWF30-143AR</b>	

Bearing series numbers	Dimensions (mm)										Bearing numbers
	$D$	$W$	$A$	$A_1$	$B$	$L_1$	$Y$	$Z$	$L_4$	$L_3$	
	30	38.89	15.918	—	12	99.5	16.5	44.11	—	41.5	<b>BWF30-148R1</b>
	30	38.89	15.918	—	12	100	26	35.11	—	32.61	<b>BWF30-151R</b>
	30	38.89	15.918	—	12	122.4	33.5	50.01	—	47	<b>BWF30-158R</b>
	30	38.89	15.918	—	12	94.6	16	39.71	—	36.71	<b>BWF30-159R</b>
	30	38.89	15.918	—	12	91.9	18.5	34.51	—	31.51	<b>BWF30-162R</b>
	30	38.89	15.918	—	12	94.9	16.455	39.555	—	36.5	<b>BWF30-164R</b>
	30	38.89	15.918	—	12	112.69	27	46.8	—	44.3	<b>BWF30-165aR</b>
	30	38.89	15.918	—	12	112.69	27	46.8	—	44.3	<b>BWF30-165AaR</b>
	30	38.89	15.918	—	12	90.2	15.5	35.81	—	32.81	<b>BWF30-175aR</b>
	30	38.89	15.918	12	12	98.5	16.5	43.11	14.5	40.75	<b>BWF30-177aRR6</b>
	30	38.89	15.918	—	12	98	17	42.11	—	39.11	<b>BWF30-180R</b>
	30	38.89	15.918	12	12	92.5	16.5	37.11	14.5	34.5	<b>BWF30-181aR</b>
	30	38.89	15.918	—	12	93.05	20	34.16	—	32.16	<b>BWF30-198XR</b>
	30	38.89	15.918	12	12	105.5	16.5	50.11	13.5	46	<b>BWF30-214R</b>
	30	38.89	15.918	—	12	99.5	16.5	44.11	—	41.5	<b>BWF30-218R1</b>
	30	38.89	15.918	—	—	78.89	15	25	—	—	<b>BWF30-219R</b>
	30	38.89	15.918	—	12	101.8	16.5	46.41	—	43.8	<b>BWF30-220R</b>
	30	38.89	15.918	12	12	103	16.5	47.61	1.5	43	<b>BWF30-223XR</b>
	30	38.89	15.918	—	12	88	12.5	36.61	—	34.61	<b>BWF30-225XR11R6</b>
	30	38.89	15.918	—	12	99	11	49.11	—	46.56	<b>BWF30-226R11R6</b>
	30	38.89	15.918	—	12	82.6	11.2	32.51	—	30.51	<b>BWF30-229XR11R6</b>
	30	38.89	15.918	12	12	103	16.5	47.61	1.5	43	<b>BWF30-231XR</b>
	30	38.89	15.918	—	12	101.8	16.5	46.41	—	43.8	<b>BWF30-234R</b>
	30	38.89	15.918	12	12	92.5	16.5	37.11	14.5	34.75	<b>BWF30-240aR</b>
	30	38.89	15.918	12	12	103.5	21.555	43.055	19.5	40.75	<b>BWF30-241HaRR6</b>
	30	38.89	15.918	—	12	92.5	16.5	37.11	—	34.75	<b>BWF30-242HaRR6</b>
	30	38.89	15.918	—	12	92.5	16.5	37.11	—	34.75	<b>BWF30-243JaRR6</b>
	30	38.89	15.918	—	12	92.7	19.2	34.61	—	32	<b>BWF30-246MR17</b>
	30	38.89	15.918	—	12	121.2	20	62.31	—	59.7	<b>BWF30-248MaR17</b>
	30	38.89	15.995	—	—	97.79	17.9	41	—	—	<b>BWF30-258XaR11</b>
	30	38.89	15.918	—	12	99.4	18.5	42.01	—	39.45	<b>BWF30-262aR</b>
	30	38.89	15.918	—	12	99.4	18.5	42.01	—	39.01	<b>BWF30-264aR11R15</b>
	30	38.89	15.918	—	12	94.5	16.5	39.11	—	36.1	<b>BWF30-265MR17</b>
	30	38.89	15.918	—	12	112.69	27	46.8	—	44.3	<b>BWF30-266AR</b>
	<b>BWFS30</b>	30	20	17.2	12	12	62.7	13.5	29.2	11.5	26.2
30		23	17.2	—	12	71.2	13.5	34.7	—	31.7	<b>BWFS30-1R</b>
30		23	17.2	—	12	71.2	13.5	34.7	—	31.7	<b>BWFS30-1BR10R12</b>
30		23	17.2	—	12	71.2	13.5	34.7	—	31.7	<b>BWFS30-1BR10R22</b>
30		23	17.2	—	12	77.8	15.5	39.3	—	33.3	<b>BWFS30-5aRR3</b>
30		23	17.2	—	12	77.8	15.5	39.3	—	33.3	<b>BWFS30-5CaR</b>
30		23	17.2	—	12	77.8	15.5	39.3	—	33.3	<b>BWFS30-5CaRR3+Y</b>
30		23	17.2	—	12	77.8	15.5	39.3	—	33.3	<b>BWFS30-5CaR13R12</b>
30		23	17.2	—	12	79	13.5	42.5	—	40	<b>BWFS30-6R</b>
30		23	17.2	—	12	75	13.5	38.5	—	36.5	<b>BWFS30-15R</b>
30		23	17.2	—	12	75	13.5	38.5	—	36.2	<b>BWFS30-21AR10R12</b>
30		23	17.2	—	12	75	13.5	38.5	—	35.6	<b>BWFS30-26aR13R16</b>
30		23	17.2	—	12	92.5	15.5	54	—	51	<b>BWFS30-29aR13R16</b>
30		23	17.2	15.918	12	92.5	16.5	53	14.5	50	<b>BWFS30-30R13R12</b>

# Dimensional table (Ball·Ball type <BWF>)

Bearing series numbers	Dimensions (mm)										Bearing numbers
	D	W	A	A <sub>1</sub>	B	L <sub>1</sub>	Y	Z	L <sub>4</sub>	L <sub>3</sub>	
	30	23	17.2	—	12	76.5	13	40.5	—	37.5	<b>BWFS30-32aR13R16</b>
	30	23	17.2	—	12	68.7	11	34.7	—	32.4	<b>BWFS30-49AR10R22</b>
	30	23	17.2	—	12	80	15.5	41.5	—	39.2	<b>BWFS30-50R13R16</b>
	30	23	17.2	—	12	71.2	13.5	34.7	—	31.7	<b>BWFS30-54XaR10R22</b>
	30	30	17.2	—	12	79.3	13.1	36.2	—	34.2	<b>BWFS30-39MR23</b>
<b>BWF35</b>	35	29.9	17.5	—	12	79	12	37.1	—	32	<b>BWF35-27XaR4R18</b>
	35	29.9	17.5	—	12	79	12	37.1	—	32.25	<b>BWF35-27aR25R26</b>
	35	29.9	17.5	—	12	88	16	42.1	—	38.95	<b>BWF35-28AaR25R26</b>
	35	29.9	17.5	—	12	85.55	17.3	38.35	—	35.35	<b>BWF35-40aR4</b>
	35	29.9	17.5	—	12	102.85	17.3	55.65	—	52.65	<b>BWF35-48aR25</b>
	35	29.9	17.5	—	12	103.55	17.3	56.35	—	53.2	<b>BWF35-54AaR25R34</b>
	35	29.9	17.5	—	12	86.25	17.3	39.05	—	35.9	<b>BWF35-55AaR25R34</b>
	35	29.9	17.5	—	12	99.75	15.6	54.25	—	51.1	<b>BWF35-57Aa1R25R34</b>
	35	29.9	17.5	—	12	92	15.5	46.6	—	44.25	<b>BWF35-58aR25R18</b>
	35	29.9	17.5	—	12	85.5	15.5	40.1	—	37.75	<b>BWF35-60XaR4R18</b>
	35	29.9	17.5	—	12	85.5	15.5	40.1	—	36.95	<b>BWF35-61AaR25R34</b>
	35	29.9	17.5	—	12	103.55	17.3	56.35	—	53.2	<b>BWF35-66MaR38</b>
	35	29.9	17.5	—	12	88	16	42.1	—	39	<b>BWF35-68MR38</b>
	35	29.9	17.5	—	12	79	12	37.1	—	34	<b>BWF35-71MR38</b>
	35	38.89	17.5	—	12	91	15	37.11	—	33.95	<b>BWF35-32AaR25R26</b>
	35	38.89	17.5	—	12	91	15	37.11	—	33.95	<b>BWF35-32AaR25R34</b>
	35	38.89	18	—	12	108.2	22	47.31	—	45	<b>BWF35-42R</b>
	35	38.89	17.5	15.918	12	103.4	16.4	48.11	14.9	45.75	<b>BWF35-59aR4R18</b>
	35	38.89	17.5	—	12	113.12	24.48	49.75	—	47	<b>BWF35-63MaR38</b>
	35	38.89	17.5	15.918	12	101	25	37.11	23.5	34.1	<b>BWF35-70MR38</b>
	35	38.89	17.5	—	12	91	15	37.11	—	34.1	<b>BWF35-72MR38</b>
	35	38.89	17.5	15.918	12	106	28.75	38.36	27.25	34.1	<b>BWF35-74MR38</b>
	35	38.89	17.5	—	12	100.4	15	40.1	—	40.1	<b>BWF35-78MR38</b>
	35	46	18	—	13	119	26.5	46.5	—	42	<b>BWF35-3BR</b>
	35	46	18	—	12	114	26.5	41.5	—	37	<b>BWF35-13R</b>
	35	46	18	—	13	112	26.5	39.5	—	35	<b>BWF35-14R</b>
	35	46	17.5	—	12	113.9	21	46.9	—	42.4	<b>BWF35-64MR38</b>
	35	46	17.5	15.918	12	100.5	18	36.5	16.25	33.5	<b>BWF35-69MR38</b>
	35	46	17.5	15.918	12	119	30	43	28.25	40	<b>BWF35-73MR38</b>
	35	46	17.5	15.918	12	114	27	41	25.25	38	<b>BWF35-76MR38</b>
<b>BWF40</b>	40	46	19	—	12	126.35	30.35	50	—	45	<b>BWF40-6AR</b>
	40	46	19	—	—	82.5	4	32.5	—	—	<b>BWF40-16</b>
	40	46	19	18	13	119	26.5	46.5	24	42	<b>BWF40-17R</b>
	40	46	19	—	12	111	24.3	40.7	—	38.7	<b>BWF40-19R</b>
	40	46	19	—	12	110.5	22.6	41.9	—	39.9	<b>BWF40-25R</b>
	40	46	19	—	12	93.5	25	47.5	—	45.5	<b>BWF40-26R</b>
	40	46	19	18	13	125.8	33.3	46.5	30.8	42	<b>BWF40-28R</b>
	40	46	19	12	12	118.5	25	47.5	—	45.5	<b>BWF40-31R</b>
	40	46	19	18	13	115.5	26.5	43	24	38.5	<b>BWF40-34R</b>
	40	46	19	—	12	118.5	31.8	40.7	—	38.7	<b>BWF40-38R</b>
	40	46	19	—	12	105.4	20.5	38.9	—	36.9	<b>BWF40-43R</b>
	40	46	19	—	12	111.45	28.9	36.55	—	34.55	<b>BWF40-52aR</b>
	40	46	19	18	13	112	28.5	37.5	26	35	<b>BWF40-76R</b>
	40	46	19	17	12	116.85	30.35	40.5	27.8	35.5	<b>BWF40-77AR</b>
	40	46	19	18	12	112	28.5	37.5	26	35	<b>BWF40-80R</b>

Bearing series numbers	Dimensions (mm)										Bearing numbers
	D	W	A	A <sub>1</sub>	B	L <sub>1</sub>	Y	Z	L <sub>4</sub>	L <sub>3</sub>	
	40	46	19	—	—	66.8	3	17.8	—	—	<b>BWF40-81aR</b>
	40	46	19	—	12	116.8	30.3	40.5	—	35.5	<b>BWF40-87R</b>
	40	46	19	—	12	126.35	30.35	50	—	45	<b>BWF40-88R</b>
	40	46	19	17	12	126.35	30.35	50	27.8	45	<b>BWF40-89R</b>
	40	46	19	17	12	126.35	30.35	50	27.8	45	<b>BWF40-89S8R</b>
	40	46	19	17	12	129.8	29.8	54	27.3	49	<b>BWF40-90R</b>
	40	46	19	—	12	112	28.5	37.5	—	35	<b>BWF40-91R</b>
	40	46	19	18	12	112	28.5	37.5	26	35	<b>BWF40-92R</b>
	40	46	19	—	12	129.8	29.8	54	—	49	<b>BWF40-93R</b>
	40	46	19	—	12	112.12	28.9	37.22	—	33.35	<b>BWF40-94aRR1</b>
	40	46	19	—	12	117.12	33.9	37.22	—	33.35	<b>BWF40-95aRR1</b>
	40	46	19	—	12	105.52	22.3	37.22	—	33.35	<b>BWF40-96aRR1</b>
	40	46	19	—	12	104.52	22.3	36.22	—	32.35	<b>BWF40-97aRR1</b>
	40	46	19	18	12	119	26.5	46.5	24	42	<b>BWF40-98R</b>

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